



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2065
Job Sheet 180737



Part No: D2065

Job Qty: 6 ea

Part Name: Mirror Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: E 02.04.15 Added Dwg Rev.B1 NG IPP Rev:F 08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-1		DAS 58 18/9/18
100	Small Fab	6 pcs	8/3/18	8/3/18	0.00	3.47	Small Fab-1		SEP 05 2018 68
110	QC	6 pcs	8/3/18	8/3/18	0.00	0.00	QC5		SEP 05 2018 68
120	Powdercoat	6 pcs	8/3/18	8/3/18	0.00	0.32	Powdercoat4		SEP 07 2018 68
130	QC	6 pcs	8/3/18	8/3/18	0.00	0.00	QC3		SEP 07 2018 68
140	Packaging	6 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1	57360	SEP 07 2018 9-89
150	QC21-SA	6 Ea	8/3/18	8/3/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - 1-Punch 1/2" OD x .049" Wall 304/316 SS as per Dwg D2065 (per D2727) using DT8012. Note: 1 end only 2-Cut to Descriptions: length as per Dwg D2065 3-Form as per Dwg D2065 and template DT8251 4-Drill 0.188" Dia holes as per Dwg D2065 using drill jig DT8779 and template

120 - START TIME: 9:25 *****MASK OPEN END OF TUBING****

M 138833

OUT: 3:20 PM FINISH 10:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	10.2000 ft (1.7 ea)	90-Start up Operation	5092699

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.049	10	105	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 3:09 PM Dart.lajeunesse.marie

Date: 09/05/18